

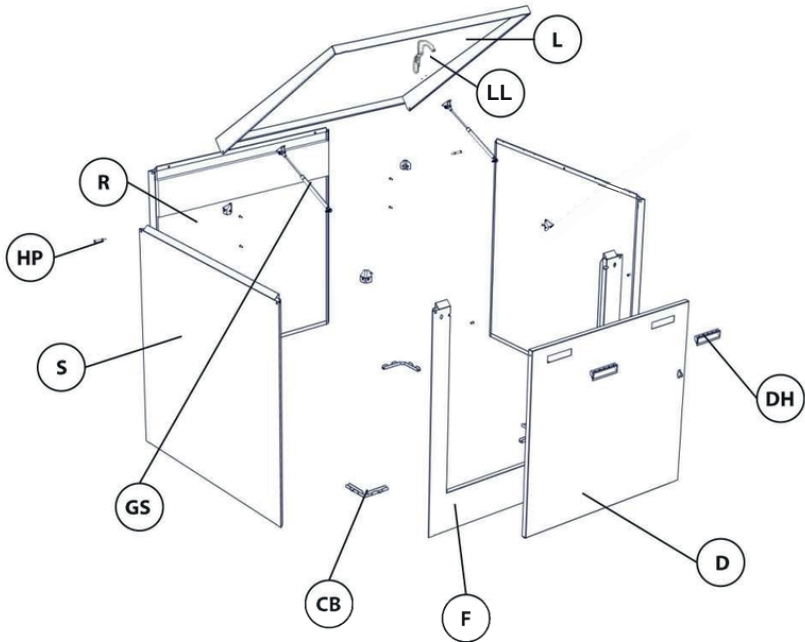
The

Acoustic Box

Pump & Filter Enclosures

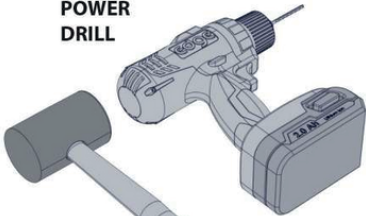


UNDER 1.7M WIDE -  
WITH REAR PANEL



REQUIRED TOOLS

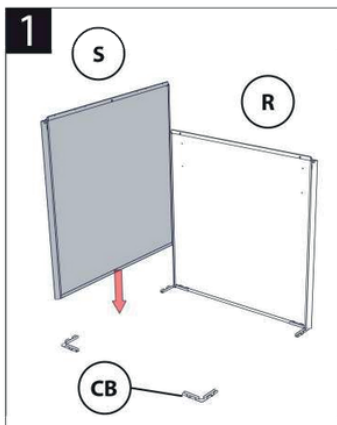
POWER  
DRILL



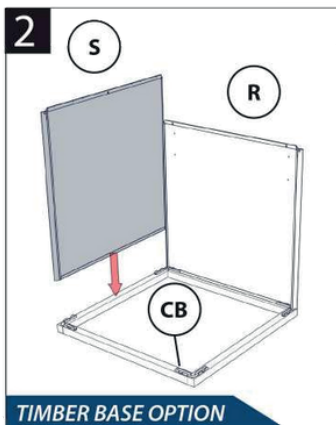
RUBBER  
MALLET

PHILLIPS  
SCREWDRIVER

| Part No. | Description          | Qty. |
|----------|----------------------|------|
| S        | SIDE PANEL           | 2    |
| R        | REAR PANEL           | 1    |
| F        | FRONT PANEL          | 1    |
| D        | REMOVABLE FRONT DOOR | 1    |
| L        | LID                  | 1    |
| CB       | CORNER BRACKET       | 4    |
| HP       | HINGE PIN            | 2    |
| LL       | LATCH                | 1    |
| CC       | CORNER CAP           | 4    |
| DH       | DOOR HANDLE          | 2    |
| CG       | CORNER GUSSET        | 2    |
| BP       | BASE PINS            | 12   |

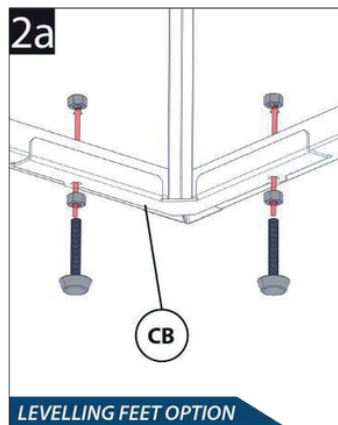


Place slots on bottom of side and rear panel and locate on slots on corner brackets.



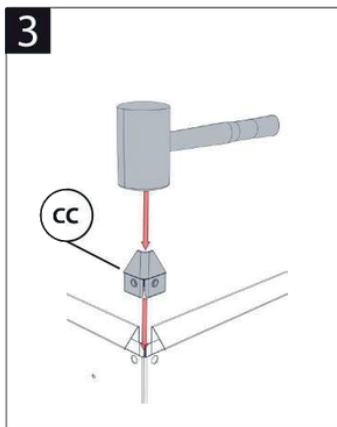
**TIMBER BASE OPTION**

If no concrete slab / other flat surface is available, use timber base frame as shown.

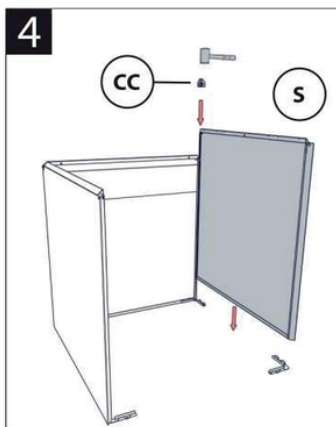


**LEVELLING FEET OPTION**

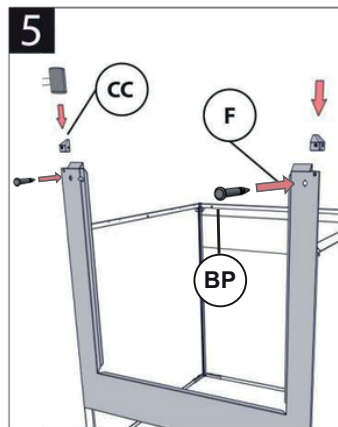
If installing on an uneven / unlevelled surface, please use the optional feet (through holes in bottom corners) to raise the box and adjust the nuts below / above the corner bracket to suit.



Now insert a plastic cap into the holes in the top of the panel to join them. Tap into place with a mallet.

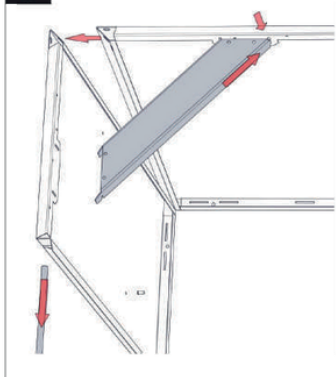


Insert the other side panel and cap.



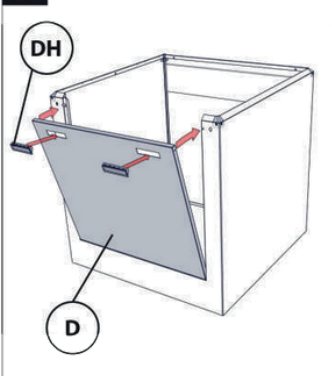
Slide front panel onto corner brackets. Insert the last 2 caps and insert 2 x BP into slots on the front panel through the corner caps. If you have >1.3m wide models, see step 6 before inserting caps.

## 6 BOXES > 1300mm WIDE ONLY



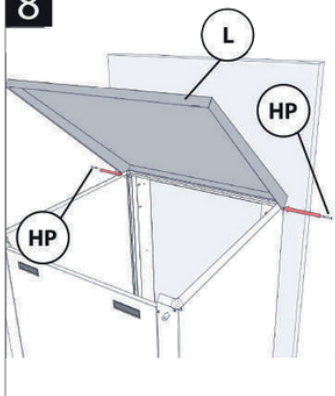
Insert corner gussets into the side and front panels by inserting into the corner and pushing downwards. Remove metal dowel if applicable to your model.

## 7



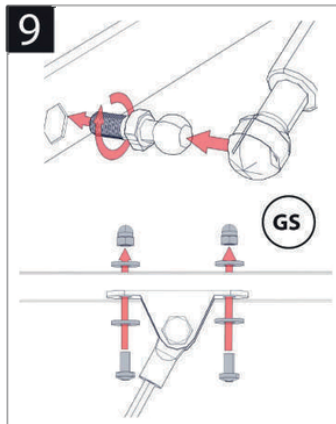
Insert the handles into the door until a "click" is heard. Place the removable front door into the panel by placing the lip of the door over the front panel step. Insert the door by aligning the studs on the side with the slots in the front panel. Push in slightly and then down.

## 8



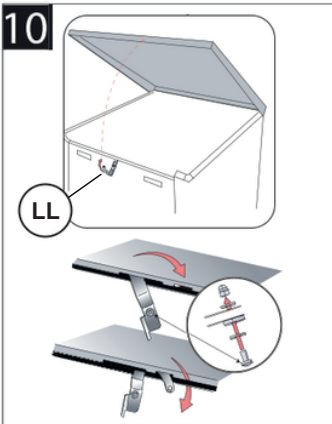
Attach lid to unit with hinge pins. Align pins with holes and tap into place with a mallet. Insert door latches into slots in lid.

## 9



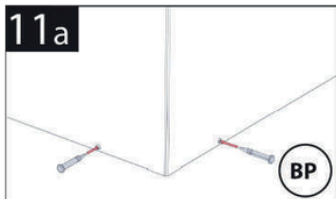
Attach gas struts to the side panel by attaching ball bearing first. Now push the struts onto the ball bearing. Insert bolt and washer into the faceplate of the strut and through the predrilled holes in the top door and secure with the dome nuts provided,

## 10

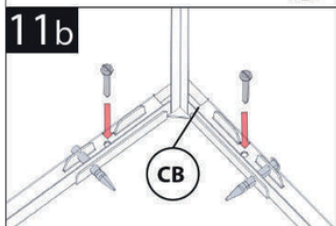


Insert staple into slot into top lid by pinching sides.

## 11a



## 11b



Push base pins into holes in the bottom edge of outer panels and through corner bracket (a). Anchor box to timber base frame as shown or concrete slab / other flat surface (b). Do this for all 4 corners.



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For our **3D Assembly Instructions** please scan the QR Code below or go to:

<https://www.acousticbox.com.au/information/download-assembly>

